



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4070-041

Job Sheet 178802



Part No: D4070-041

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.02.16 new issue EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/29/18	0.00	0.00	Start Up Waterjet		2-18/06-17
100	Waterjet	20 pcs		6/29/18	0.00	0.65	Waterjet1		2-18/06-17
120	QC	20 pcs		6/29/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		6/29/18	0.02	2.24	Brake NC 1		9-88
140	QC	20 pcs		6/29/18	0.00	0.00	QC5		38
150	Small Fab	20 pcs		6/29/18	0.00	1.23	Small Fab-5		DAS 8-28
160	QC	20 pcs		6/29/18	0.00	0.00	QC5		38
170	Packaging	20 pcs		6/29/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	20 Ea		6/29/18	0.00	0.00	QC21		9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.3800 sf (.019 ea)	90-Start up Operation	5080376
D2182B	Rubber Cushion - Black (\$Per Foot)	3 ft (.15 ea)	150-Small Fab	F160459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	110	0
150-Small Fab	D2182B	3	4,534	0



Container No: S081686



Part: D4070-041

Job No: 178802

Serial No/Batch: S081686

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/17/18

2AG

8C

88-0

2AG

3

83-6

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.266Inches + 0.006 - 0.001	0.272 0.265		Diameter
2	Clamp	0.375Inches $\pm$ 0.010	0.385 0.365		
3	Clamp	0.750Inches $\pm$ 0.010	0.760 0.740		
4	Clamp	0.375Inches $\pm$ 0.010	0.385 0.365		
5	Clamp	2.903Inches $\pm$ 0.010	2.913 2.893		
6	Clamp	3.653Inches $\pm$ 0.010	3.663 3.643		
7	Clamp	0.063Inches $\pm$ 0.010	0.073 0.053		

Plex 6/7/18 2:20 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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